



2/2-Way Solenoid Control Valve

- Excellent range (1:200)
- Very good response
- Compact valve design
- Orifice sizes 2 ... 8 mm
- Port connection 3/8" and 1/2"

Type 2875 can be combined with...



Type 8605

Control Electronics,
Cable plug version



Type 8605

Digital control electronics
DIN-rail version



Type 2508

Cable plug

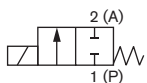


Type 8611

Universal controller

The direct-acting solenoid control valve Type 2875 is used as the regulating unit in control loops. Due to an elastomeric seat seal the valve closes tight (integrated shut-off function), up to the DN specific nominal pressure, see ordering chart on page 3. The plunger of the valve is assembled frictionless, which leads to an extraordinary adjustment characteristic. This valve is particularly suitable for demanding control tasks (high control range, dry gases, etc.).

Circuit function A



direct acting 2-way
solenoid control valve,
normally closed

Valve control takes place through a PWM signal¹⁾. The duty cycle of the PWM signal determines the coil current and hence the position of the plunger. Optionally the valve can also be driven with DC voltage.

Please note the sizing comments for such a control valve on page 2.

¹⁾ PWM pulse width modulation

²⁾ Pressure data [bar]: Measured as overpressure to the atmospheric pressure, orifice further depends on nominal pressure

³⁾ Maximum value, value depends on operating pressure

⁴⁾ Characteristic data of control behaviour depends on process conditions

⁵⁾ by flow measurement

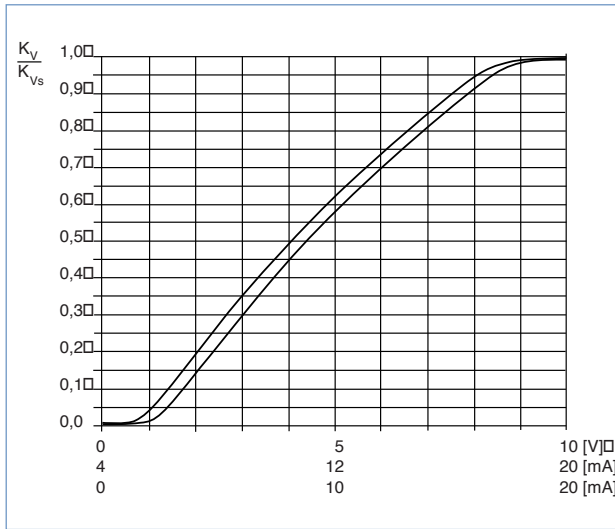
Technical Data - Valve	
Body material	Brass, stainless steel
Seal material	FKM, EPDM on request
Medium	Neutral gases, liquids on request
Pressure range	0 ... 25 bar ²⁾
Medium temperature	-10 ... +90 °C
Ambient temperature	max. +55 °C
Power supply	24 V DC
PWM frequency	900 Hz
Power consumption	16 W
Max. coil current ³⁾	750 mA
Duty cycle	100% continuously rated
Port connection	G 3/8, G 1/2, NPT 3/8, NPT 1/2
Electrical connection	Tag connector (DIN EN 175301-803 Form A)
Installation	As required, preferably with actuator in upright position
Typical control data ⁴⁾ at PWM-Control	
Hysteresis	< 5%
Repeatability	< 0.5% FS ⁵⁾
Sensitivity	< 0.25% FS ⁵⁾
Span	1:200
Response time (10 -90%)	25 ms
Protection class - valve	IP65

The valve control can take place through the control electronics of Type 8605, which converts an analogue input signal into a PWM signal.

Further functional features of the Type 8605 electronic control unit:

- Temperature compensation for coil heating by internal current regulation
- Simple adaptation of zero and span settings
- Ramp function to dampen fast set point changes

Characteristics of a solenoid control valve



Advice for valve sizing

In continuous flow applications, the choice of an appropriate valve size is much more important than with on/off valves. The optimum size should be selected such that the resulting flow in the system is not unnecessarily reduced by the valve. However, a sufficient part of the pressure drop should be taken across the valve even when it is fully opened.

Recommended value: $\Delta p_{\text{valve}} > 25\%$ of total pressure drop within the system

Otherwise, the ideal, linear valve curve characteristic is changed.

If the differential pressure (difference between inlet and outlet pressure) exceeds half the value of the nominal pressure, the characteristics may change.

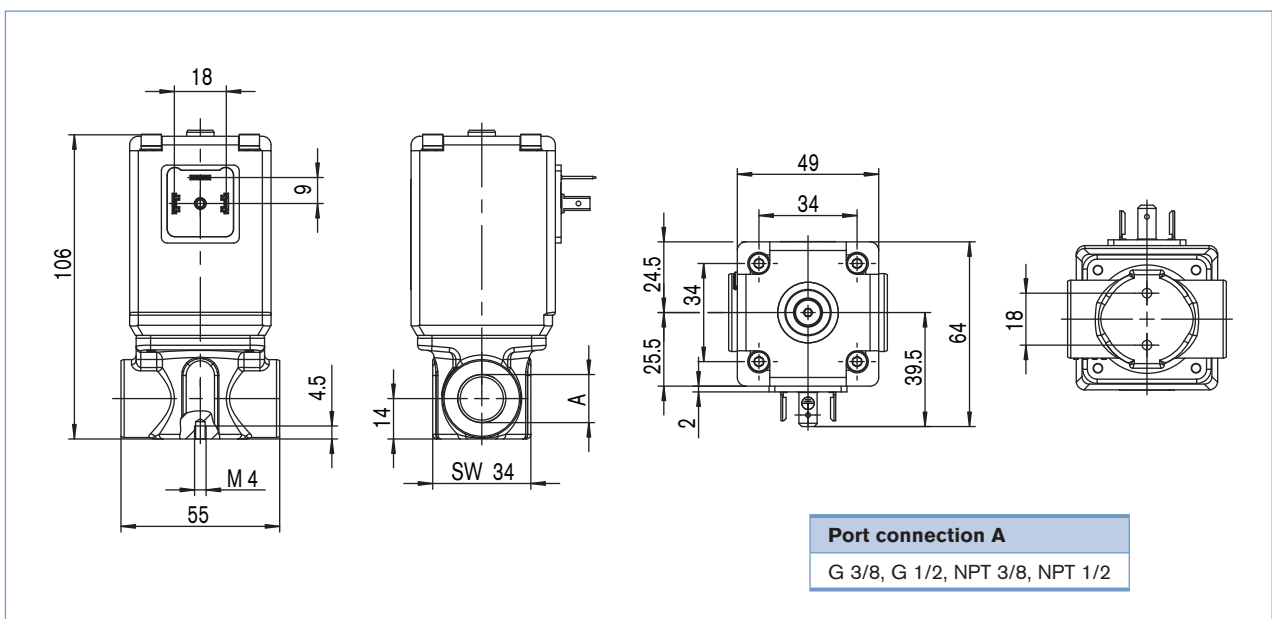
For that reason take advantage of Bürkert competent engineering services during the planning phase!

Determination of the k_v value

Pressure drop	k_v value for liquids [m ³ /h]	k_v value for gases [m ³ /h]
Subcritical $p_2 > \frac{p_1}{2}$	$= Q \sqrt{\frac{\rho}{1000 \Delta p}}$	$= \frac{Q_N}{514} \sqrt{\frac{T_1 \rho_N}{p_2 \Delta p}}$
Supercritical $p_2 < \frac{p_1}{2}$	$= Q \sqrt{\frac{\rho}{1000 \Delta p}}$	$= \frac{Q_N}{257 p_1} \sqrt{T_1 \rho_N}$

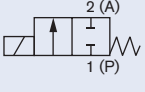
- k_v Flow coefficient [m³/h]⁶⁾
 - Q_N Standard flow rate [m³/h]⁷⁾
 - p_1 Inlet pressure [bar]⁸⁾
 - p_2 Outlet pressure [bar]⁸⁾
 - Δp Differential pressure $p_1 - p_2$ [bar]
 - ρ Density [kg/m³]
 - ρ_N Standard density [kg/m³]
 - T_1 Medium temperature [(273+t)K]
- ⁶⁾ measured for water, $\Delta p = 1$ bar, over the value
⁷⁾ At reference conditions 1.013 bar and 0°C (273K)
⁸⁾ Absolute pressure

Dimensions [mm]



Ordering chart

All valves with FKM seal

Circuit function	Orifice [mm]	Port connection	k_{vs} value water [m ³ /h] ⁹⁾	Nominal pressure ¹⁰⁾ [bar]	Max. differential pressure [bar]	Item no. brass	Item no. Stainless steel
A 2/2-way Normal closed (NC) 	2	G 3/8	0.12	25	12.5	236 897	236 899
		NPT 3/8	0.12	25	12.5	236 898	236 900
	3	G 3/8	0.25	10	5	236 901	236 903
		NPT 3/8	0.25	10	5	236 902	236 904
	4	G 3/8	0.45	8	4	236 905	236 910
		NPT 3/8	0.45	8	4	236 908	236 912
		G 1/2	0.45	8	4	236 906	236 911
	6	NPT 1/2	0.45	8	4	236 909	236 913
		G 1/2	0.80	4	2	236 915	236 919
	8	NPT 1/2	0.80	4	2	236 917	236 921
		G 1/2	1.10	2	1	236 922	236 924
			NPT 1/2	1.10	2	1	236 923

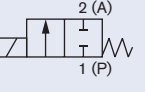
⁹⁾ k_{vs} value: Flow rate value for water, measured at +20 °C and 1 bar pressure differential over a fully opened valve.

¹⁰⁾ Pressure data [bar]: Overpressure with respect to atmospheric pressure, with a differential pressure (difference between inlet and outlet pressure) above half of the nominal pressure there are discontinuities in the valve's characteristics possible.

Note: Please note that the valves are delivered without control electronics, Type 8605, and cable plug (see ordering chart for accessories).

Ordering chart - variants with approvals

All valves with FKM seal

Circuit function	Orifice [mm]	Approvals ¹¹⁾	Port connection ¹²⁾	k_{vs} value water [m ³ /h]	Nominal pressure [bar]	Max. differential pressure [bar]	Item no. brass	Item no. Stainless steel
A 2/2-way Normal closed (NC) 	2	UR	G 3/8	0.12	25	12.5	274 976	274 988
			NPT 3/8	0.12	25	12.5	274 977	274 989
		DVGW	G 3/8	0.12	25	12.5	275 052	on request
			ATEX / IECEx	G 3/8	0.12	25	12.5	276 549
	3	UR	G 3/8	0.25	10	5	274 978	274 990
			NPT 3/8	0.25	10	5	274 979	274 991
		DVGW	G 3/8	0.25	10	5	275 053	on request
	ATEX / IECEx		G 3/8	0.25	10	5	276 550	on request
	4	UR	G 3/8	0.45	8	4	274 980	274 992
			NPT 3/8	0.45	8	4	274 981	274 993
		DVGW	G 3/8	0.45	8	4	275 054	on request
			ATEX / IECEx	G 3/8	0.45	8	4	276 553
	6	UR	G 1/2	0.45	8	4	274 982	274 994
			NPT 1/2	0.45	8	4	274 983	274 995
		DVGW	G 1/2	0.80	4	2	274 984	274 996
	ATEX / IECEx		G 1/2	0.80	4	2	274 985	274 997
	8	UR	G 1/2	1.10	2	1	274 986	274 998
			NPT 1/2	1.10	2	1	274 987	274 999
DVGW		G 1/2	1.10	2	1	275 057	on request	
		ATEX / IECEx	G 1/2	1.10	2	1	276 556	on request

¹¹⁾ Approvals: UR (UL recognized)
DVGW - Approval acc. to the European gas device guidelines (DIN 3394-1)
ATEX - II 2 G EEx m II T4 or T6
IECEx - Ex e mb IIC T6 Gb

¹²⁾ Port connections: Others on request.

Ordering chart - variants for higher differential pressure

All valves with FKM seal

Circuit function	Orifice [mm]	Approvals ¹¹⁾	Port connection ¹²⁾	k_{vs} value water [m ³ /h]	Nominal pressure [bar]	Item no. brass	Item no. Stainless steel
A 	2.0	UR	G 3/8	0.12	25	239 040	239 085
		ATEX / IECEx	G 3/8	0.12	25	275 000	275 005
		ATEX / IECEx	G 3/8	0.12	25	274 877	on request
	3.0	UR	G 3/8	0.25	10	239 086	239 087
		ATEX / IECEx	G 3/8	0.25	10	275 001	275 006
		ATEX / IECEx	G 3/8	0.25	10	274 878	on request
	4.0	UR	G 3/8	0.45	8	239 088	239 089
		ATEX / IECEx	G 3/8	0.45	8	274 090	274 091
		ATEX / IECEx	G 3/8	0.45	8	274 879	on request
	6.0	UR	G 1/2	0.80	4	239 090	239 091
		ATEX / IECEx	G 1/2	0.80	4	275 002	275 007
		ATEX / IECEx	G 1/2	0.80	4	274 880	on request
8.0	UR	G 1/2	1.10	2	239 092	239 093	
	ATEX / IECEx	G 1/2	1.10	2	275 004	275 008	
	ATEX / IECEx	G 1/2	1.10	2	274 881	on request	

Note: The following technical data changes compared with the data on page 1

- PWM frequency 500 Hz, span 1:100.
- Other connection variations (sub-base, NPT) on request

Ordering chart for accessories

Cable plug 2508 acc. to DIN EN 175301-803 Form A

The delivery of a cable plug includes the flat seal and fixing screw

Circuitry	Voltage / frequency	Item no.
None	0 - 250 V AC/DC	008 376
None, with 3 m cable	0 - 250 V AC/DC	783 573

Control electronics, Type 8605 - please see datasheet

i Further versions on request

Material
EPDM

Analytical
Oxygen version Parts oil-, fat- and silicon free

Approvals
UR (UL recognized)
DVGW/ Gas device guidelines
ATEX / IECEx

Port connection
flange connections

Note

You can fill out the fields directly in the PDF file before printing out the form.

Design data for solenoid control valves

▶ Please fill out this form and send to your local Bürkert Sales Centre* with your inquiry or order

Company	Contact person
Customer No	Department
Address	Tel./Fax
Postcode/Town	E-mail

= Mandatory fields Quantity Requested delivery date

Process data

Medium

State of medium liquid gaseous

Medium temperature °C

Maximum flow rate $Q_{nom} =$ Unit:

Minimum flow rate $Q_{min} =$ Unit:

Inlet pressure at nominal operation $p_1 =$ barg

Outlet pressure at nominal operation $p_2 =$ barg

Max. inlet pressure (nominal pressure) $p_{1max} =$ barg

Ambient temperature °C

Additional specifications

Body material Brass Stainless steel

Seal material FKM other

Note: Please state all pressure values as **overpressures with respect to atmospheric pressure** [barg].

Standard series of solenoid control valves



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In case of special application conditions, please consult for advice.

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